

FIG. 1

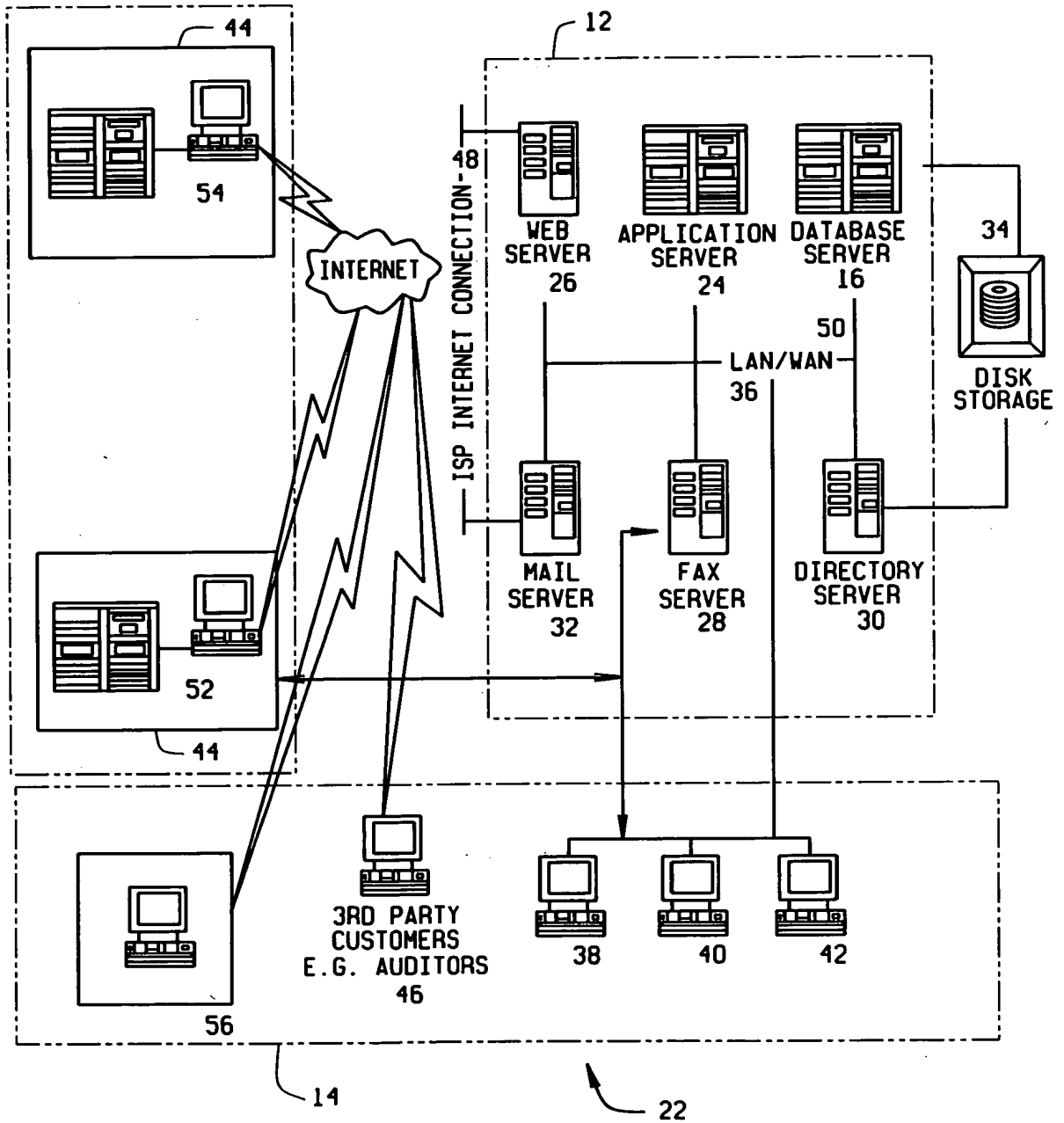


FIG. 2

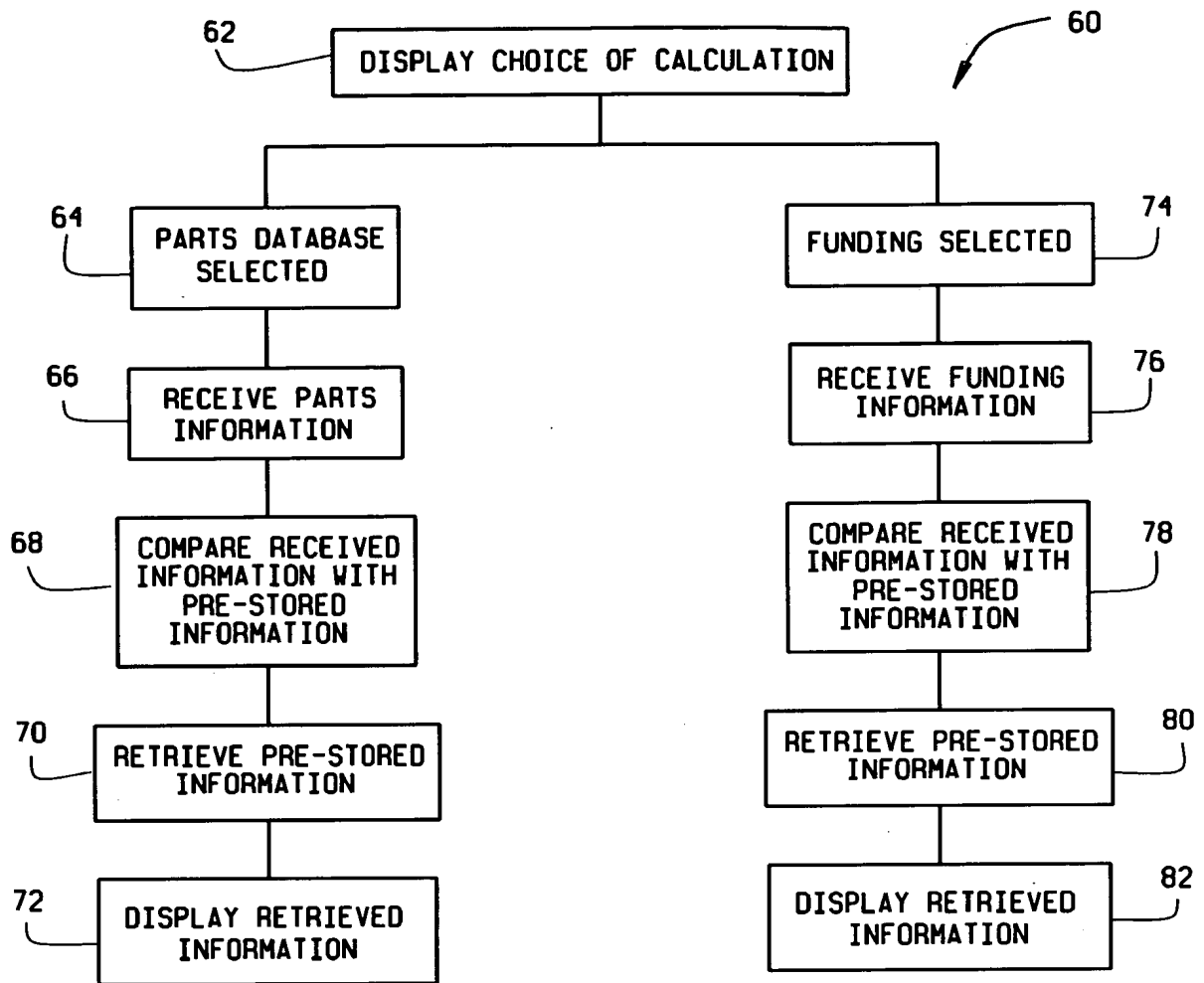


FIG. 3

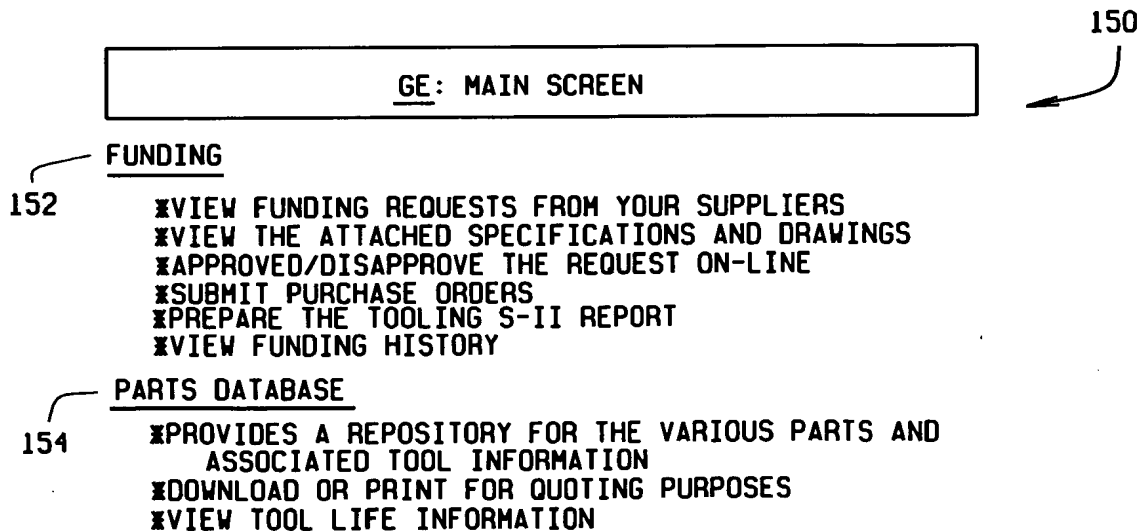


FIG. 4

GE: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS

160

### MODIFY PARTS DETAILS

162 {

SELECT THE COMMODITY	ALL <input checked="" type="checkbox"/>
SELECT PLANT	ALL <input checked="" type="checkbox"/>
SELECT THE PART NUMBER	ALL <input checked="" type="checkbox"/>

SUBMIT      DOWNLOAD      UPLOAD

FIG. 5

GE: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - SUBMIT

170

### MODIFY TOOL PARTS

PART NUMBER: 61B110004AA1 (SAND CASTINGS COMMODITY PART)

172 {

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INT'L	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	SAMPLE	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE: SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE (\$)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK (\$)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE

FIG. 6

00730169 032304  
T0220 69T02/60

GE: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - SUBMIT (CONT.)

172 {

PRICING DETAILS		CORE TYPE
BASE PRICE \$	SAMPLE	CORE BOX MATERIAL
PRICE W/SURCHARGE (\$)	SAMPLE	# OF CORES
PRICE W/SURCHARGE AND PACK (\$)	SAMPLE	# OF CORES ON
QTY BREAKS	SAMPLE	INSERT #
DATE UPDATED	SAMPLE	INSERT PRICE
		COMMENTS

180

## PART DISTRIBUTION

NO. OF PLANTS TO SUPPLY 3

182 {

PLANT NAME	PART DISTRIBUTION IN %
PLAINVILLE	50
FT. WAYNE	30
SELMER	20

## TOOL LIFE DETAILS

NO. OF TOOLS 1

184 {

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE

186 UPDATE

FIG. 7

GE: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - UPLOAD OR DOWNLOAD

192 PL. SPECIFY THE PATH OF ATTACHMENTS:

BROWSE

194 UPLOAD

FIG. 8

GE: MAIN SCREEN/PARTS DATABASE/VIEW PART DETAILS

200

## VIEW PARTS DETAILS

202 {

SELECT THE COMMODITY	ALL <input type="checkbox"/>
SELECT PLANT	ALL <input type="checkbox"/>
SELECT THE PART NUMBER	ALL <input type="checkbox"/>

204 { SUBMIT

206 { DOWNLOAD

FIG. 9

GE: MAIN SCREEN/PARTS DATABASE/VIEW PART DETAILS - SUBMIT

210

## VIEW PART DETAILS

PART NUMBER: 61B110004AA1 (SAND CASTINGS COMMODITY PART)

212 {

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INT'L	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	630 KGS	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE \$ SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE (\$)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK (\$)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE
		COMMENTS	SAMPLE

FIG. 10

GE: MAIN SCREEN/PARTS DATABASE/VIEW PART DETAILS - SUBMIT (CONT.)

220

PART DISTRIBUTION  
NO. OF PLANTS TO SUPPLY

222

PLANT NAME	PART DISTRIBUTION IN %
<input type="text" value="PLAINVILLE"/>	<input type="text" value="50"/>
<input type="text" value="MORRISTOWN"/>	<input type="text" value="30"/>
<input type="text" value="SELMER"/>	<input type="text" value="20"/>

TOOL LIFE DETAILS  
NO. OF TOOLS

224

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>

226

FIG. 11

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST

230

NEW FUNDING REQUESTS

232

SELECT THE SUPPLIER	<input type="text" value="ALL"/> <input type="button" value="v"/>
SELECT THE COMMODITY	<input type="text" value="ALL"/> <input type="button" value="v"/>
SELECT THE PLANT NAME	<input type="text" value="ALL"/> <input type="button" value="v"/>

234

FIG. 12

240

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT

NEW FUNDING REQUESTS

SUPPLIER NAME	COMMODITY	PLANT NAME	PART NUMBER	FUNDING TYPE	QUOTATION NO.	TOOL CONDITION			FUNDING REQUEST			OTHER QUOTES	PRIORITY	APPROVAL REMARKS
						% USEFUL LIFE REMAINING	% YIELD	TOOL CONDITION	LEAD TIME (IN WEEKS)	QUOTE	DATE REQUESTED	SAVINGS (THOUSAND DOLLARS)		
△ △ △ △														
				INVESTMENT										PENDING
				PRODUCTIVITY										PENDING
				EXPENSE										PENDING

242

SUBMIT

246

FIG. 13



GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT/PART # LINK

250

252

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INT'L	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	SAMPLE	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE \$ SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE (\$)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK (\$)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE
		COMMENTS	SAMPLE

## PART DISTRIBUTION

NO. OF PLANTS TO SUPPLY 3

254

PLANT NAME	PART DISTRIBUTION IN %
PLAINVILLE	50
MORRISTOWN	30
SELMER	20

## TOOL LIFE DETAILS

NO. OF TOOLS 1

256

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE

FIG. 14

10/38

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT/APPROVING PLANT LINK

260

PART DISTRIBUTION

264

PLANT NAME	PERCENTAGE
PLAINVILLE	60
FT. WAYNE	30
SELMER	10

266

APPROVING AUTHORITY: PLAINVILLE ▾

FIG. 15

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT/PRIORITY LINK

270

PRIORITY CALCULATION

274

QUOTATION NUMBER	LEAD TIME (IN WEEKS)	PRIORITY	UPDATE
△ ▽			
NEW	3	<input type="text"/>	<input type="text"/> <input type="text"/>
QTN 23	1	<input type="text"/> 3	<input type="text"/> <input type="text"/>
QTN 45	3	<input type="text"/> 5	<input type="text"/> <input type="text"/>
QTN 234	2	<input type="text"/> 2	<input type="text"/> <input type="text"/>

276

SUBMIT

FIG. 16

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT/OTHER QUOTES LINK

### OTHER QUOTES

PART NUMBER 192A70002P7

282 {

QUOTATION NUMBER	COMPANY	PRICE ( THOUSAND DOLLARS )	LEAD TIME ( IN WEEKS )
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

ADD ROW

UPDATE

284

286

FIG. 17

290

GE: MAIN SCREEN/FUNDING/PENDING FUNDING REQUESTS

### PENDING FUNDING REQUESTS

294 {

SELECT THE SUPPLIER	ALL <input type="text"/>
SELECT THE COMMODITY	ALL <input type="text"/>
SELECT THE PLANT NAME	ALL <input type="text"/>

SUBMIT

296

FIG. 18

300

GE: MAIN SCREEN/FUNDING/PENDING FUNDING REQUEST - SUBMIT

COMMODITY	PLANT	PART NUMBER	FUNDING TYPE	QUOTATION NO.	TOOL CONDITION			FUNDING REQUEST				OTHER QUOTES	PRIORITY	APPROVAL REMARKS	CONFIRM
					1. USEFUL LIFE REMAINING	2. YIELD	3. TOOL CONDITION	LEAD TIME (IN WEEKS)	QUOTE	DATE REQUESTED	SAVINGS (THOUSAND DOLLARS)				
Δ ▽		Δ ▽													
			INVESTMENT										PENDING		<input type="checkbox"/>
			PRODUCTIVITY										PENDING		<input type="checkbox"/>
			EXPENSE										PENDING		<input type="checkbox"/>

302

SUBMIT

304

FIG. 19

GE: MAIN SCREEN/FUNDING/APPROVED AWAITING PO

310

APPROVED - AWAITING PURCHASE ORDERS

314 {

SELECT THE SUPPLIER	ALL <input checked="" type="checkbox"/>
SELECT THE COMMODITY	ALL <input checked="" type="checkbox"/>
SELECT THE PLANT NAME	ALL <input checked="" type="checkbox"/>

SUBMIT

316

FIG. 20

GE: MAIN SCREEN/FUNDING/APPROVED AWAITING PO - SUBMIT

320

APPROVED - AWAITING PO

324 {

SUPPLIER NAME	COMMODITY	PLANT	PART NUMBER	QUOTATION NO.	PO NUMBER
△ ▽	△ ▽		△ ▽		
					<input type="text"/>
					<input type="text"/>
					<input type="text"/>

SUBMIT

326

FIG. 21

GE: MAIN SCREEN/FUNDING/APPROVED AWAITING PO - SUBMIT/QUOTE LINK

340

## QUOTE SUMMARY

342

COMMODITY	FUNDING TYPE	FUNDING REQUEST DATE	AMOUNT (THOUSAND DOLLARS)	LEAD TIME	SAVINGS (IN \$K)	ATTACHMENTS	OTHER QUOTES
Δ ▽	Δ ▽	Δ ▽	Δ ▽				

FIG. 22

GE: MAIN SCREEN/FUNDING/APPROVED AWAITING COMPLETION

360

## APPROVED - AWAITING COMPLETION

364

SELECT THE SUPPLIER	ALL <input checked="" type="checkbox"/>
SELECT THE COMMODITY	ALL <input checked="" type="checkbox"/>
SELECT THE PLANT NAME	ALL <input checked="" type="checkbox"/>

SUBMIT

366

FIG. 23

GE: MAIN SCREEN/FUNDING/APPROVED AWAITING COMPLETION - SUBMIT

370

APPROVED - AWAITING COMPLETION

374

PART NUMBER	COMMODITY	PLANT	SUPPLIER NAME	QUOTATION NO.	PO NUMBER	TOOLING COMPLETION DATE	TOOL COMPLETION
△ ▽	△ ▽		△ ▽	△ ▽			
						<input type="text"/>	<input type="checkbox"/>
						<input type="text"/>	<input type="checkbox"/>
						<input type="text"/>	<input type="checkbox"/>

SUBMIT

376

FIG. 24

GE: MAIN SCREEN/FUNDING/S-II SUBMITTALS

380

S-II SUBMITTALS

384

SELECT THE SUPPLIER	ALL <input type="text"/>
SELECT THE COMMODITY	ALL <input type="text"/>
SELECT THE PLANT NAME	ALL <input type="text"/>

SUBMIT

386

FIG. 25

390

GE: MAIN SCREEN/FUNDING/S-II SUBMITTALS - SUBMIT

S-II SUBMITTALS

SUPPLIER NAME	COMMODITY	PLANT	PART NUMBER	QUOTATION NO.	% USEFUL LIFE REMAINING	% YIELD	LEAD TIME (IN WEEKS)	QUOTE (\$K)	FUNDING REQUESTED DATE	SAVINGS (\$K)	ATTACHMENTS	OTHER QUOTES	PRIORITY
Δ Δ	Δ Δ	Δ Δ	Δ Δ										

392

SUMMARY

FUNDING BREAK-UP IN MONTHS		FUNDING TYPE			BENEFIT PROFILE	
		TYPE	AMOUNT (\$K)	PERCENTAGE		
JAN	JUL	INVESTMENT			TOTAL SAVINGS	
FEB	AUG	EXPENSE			ROI	
MAR	SEP	PRODUCTIVITY				
APR	OCT					

394

FIG. 26



400

GE: MAIN SCREEN/FUNDING/S-II SUBMITTALS - SUBMIT/RUN SCENARIO

S-II SCENARIO

APPROVED BUDGET 2,000,000  
BALANCE BUDGET 192,000

SUPPLIER NAME	COMMODITY	PLANT	PART NUMBER	QUOTATION NO.	% USEFUL LIFE REMAINING	% YIELD	LEAD TIME (IN WEEKS)	QUOTE (\$K)	FUNDING REQUESTED DATE	SAVINGS (\$K)	ATTACHMENTS	OTHER QUOTES	PRIORITY	SELECTION
Δ ∇	Δ ∇	Δ ∇	Δ ∇	Δ ∇										<input type="checkbox"/>
														<input type="checkbox"/>
														<input type="checkbox"/>

402

LOAD SCENARIO

404

SUBMIT

406

FIG. 27

GE: MAIN SCREEN/FUNDING/S-II SUBMITTALS - SUBMIT/RUN SCENARIO/SUBMIT

410

S-II SCENARIO

SUPPLIER NAME	COMMODITY	PLANT	PART NUMBER	QUOTATION NO.	QUOTE (\$K)	SAVINGS (\$K)	APPROVAL REMARKS
Δ ∇	Δ ∇	Δ ∇	Δ ∇				
							<input checked="" type="checkbox"/>
							<input type="checkbox"/>
							<input checked="" type="checkbox"/>

414

PROPOSED SUMMARY

BUDGET DETAILS	FUNDING BREAK-UP		FUNDING TYPE		BENEFIT PROFILE
	TYPE	\$K	TYPE	%	
TOTAL BUDGET	JAN	JUL	INVESTMENT		TOTAL SAVINGS
	FEB	AUG	EXPENSE		ROI
TOTAL ALLOTTED	MAR	SEP	PRODUCTIVITY		
TOTAL REMAINING	APR	OCT			
	MAY	NOV			
PLANT SUMMARY	JUN	DEC			

416

LOAD SCENARIO

SAVE SCENARIO

MODIFY SCENARIO

ANOTHER SCENARIO

APPROVE SCENARIO

418

FIG. 28

GE: MAIN SCREEN/FUNDING/SUMMARY

420

## SUMMARY

424

SELECT THE PART NUMBER	ALL <input checked="" type="checkbox"/>
SELECT THE PLANT NAME	ALL <input checked="" type="checkbox"/>
SELECT THE APPROVAL STATUS	ALL <input checked="" type="checkbox"/>
SELECT THE DURATION	FROM <input type="text"/> TO <input type="text"/>

SUBMIT

426

FIG. 29

GE: MAIN SCREEN/FUNDING/SUMMARY - SUBMIT

430

## SUMMARY

434

PART NUMBER	PLANT	COMMODITY	QUOTATION NO.	STATUS
△ ▽	△ ▽	△ ▽	△ ▽	

FIG. 30

GE: MAIN SCREEN/FUNDING/OTHER TOOL APPROVALS

440

OTHER TOOL APPROVALS AFFECTING YOUR PLANT

444

SELECT THE PART NUMBER	123456P09 ▾
SELECT THE COMMODITY	ALL ▾
SELECT THE PLANT NAME	ALL ▾

SUBMIT

446

FIG. 31

GE: MAIN SCREEN/FUNDING/OTHER TOOL APPROVALS - SUBMIT

450

OTHER TOOLS AFFECTING YOUR PLANT

454

PART NUMBER	APPROVING PLANT	COMMODITY	SUPPLIER NAME	QUOTATION NO.	APPROVAL STATUS
△ ▽	△ ▽	△ ▽		△ ▽	

FIG. 32

460

SUPPLIER: MAIN SCREEN

FUNDING

462

- \*SUBMIT FUNDING REQUESTS FOR YOUR GE TOOLS
- \*SUBMIT PRODUCTIVITY IDEAS
- \*ATTACH DRAWINGS AND SPECIFICATIONS
- \*VIEW APPROVAL STATUS
- \*VIEW PO NUMBER
- \*VIEW FUNDING HISTORY

PARTS DATABASE

464

- \*PROVIDES A REPOSITORY FOR THE VARIOUS TOOLS AND ASSOCIATED TOOL INFORMATION
- \*POPULATE VIA AN EXCEL FLAT FILE
- \*UPDATE TOOL INFORMATION QUICKLY

FIG. 33

470

SUPPLIER: MAIN SCREEN/PARTS DATABASE/ADD NEW PART

ADD TOOL PARTS

472

SELECT THE COMMODITY	ALL <input checked="" type="checkbox"/>
ENTER THE PART NUMBER	<input type="text"/>

SUBMIT

474

DOWNLOAD

476

UPLOAD

478

FIG. 34

US 7,301,600 B2

SUPPLIER: MAIN SCREEN/PARTS DATABASE/ADD NEW PART - SUBMIT

480

ADD NEW PART

PART NUMBER: 61B110004AA1

482

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	<input type="text"/>	PROCESS	<input type="text"/>
GE BUYER NAME	<input type="text"/>	PROCESS EQUIPMENT	<input type="text"/>
MATERIAL INFO		FLASK SIZE	<input type="text"/>
FINAL PART WEIGHT (LBS)	<input type="text"/>	DEEP DRAW	<input type="text"/>
MATERIAL SPEC	<input type="text"/>	COPE DRAW	<input type="text"/>
FINISH SPEC	<input type="text"/>	DRAG DRAW	<input type="text"/>
PROCESS SPEC	<input type="text"/>	# ON	<input type="text"/>
PRICING DETAILS		CORE TYPE	<input type="text"/>
BASE PRICE (\$)	<input type="text"/>	CORE BOX MATERIAL	<input type="text"/>
PRICE W/SURCHARGE (\$)	<input type="text"/>	# OF CORES	<input type="text"/>
PRICE W/SURCHARGE AND PACK (\$)	<input type="text"/>	# OF CORES ON	<input type="text"/>
QTY BREAKS	<input type="text"/>	INSERT #	<input type="text"/>
DATE UPDATED	<input type="text"/>	INSERT PRICE (\$)	<input type="text"/>
		COMMENTS	<input type="text"/>

FIG. 35

SUPPLIER: MAIN SCREEN/PARTS DATABASE/ADD NEW PART - SUBMIT (CONT.)

490

492 { PART DISTRIBUTION  
NO. OF PLANTS TO SUPPLY ☐

PLANT NAME	PART DISTRIBUTION IN %
<input type="text"/>	<input type="text"/>

494 { TOOL LIFE DETAILS  
NO. OF TOOLS ☐

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

496 —

FIG. 36

SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - UPLOAD OR DOWNLOAD

500

502 { PL. SPECIFY THE PATH OF ATTACHMENTS:

<input type="text"/>	<input type="button" value="BROWSE"/>
----------------------	---------------------------------------

504 —

FIG. 37

SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS

510

512 { MODIFY PARTS DETAILS

SELECT THE COMMODITY	ALL <input checked="" type="checkbox"/>
SELECT THE PART NUMBER	12345P09 <input checked="" type="checkbox"/>

514 { SUBMIT DOWNLOAD UPLOAD

FIG. 38

SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - SUBMIT

520

MODIFY TOOL PARTS

PART NUMBER: 618110004AA1 (SAND CASTINGS COMMODITY PART)

522 {

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INT'L	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	SAMPLE	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE \$ SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE (\$)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK (\$)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE
		COMMENTS	SAMPLE

FIG. 39



SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - SUBMIT (CONT.)

530

532 { PART DISTRIBUTION  
NO. OF PLANTS TO SUPPLY

PLANT NAME	PART DISTRIBUTION IN %
<input type="text" value="PLAINVILLE"/>	<input type="text" value="50"/>
<input type="text" value="FT. WAYNE"/>	<input type="text" value="30"/>
<input type="text" value="SELMER"/>	<input type="text" value="20"/>

534 { TOOL LIFE DETAILS  
NO. OF TOOLS

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>	<input type="text" value="SAMPLE"/>

536 —

FIG. 40

SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - UPLOAD OR DOWNLOAD

540

542 { PL. SPECIFY THE PATH OF ATTACHMENTS:

544 —

FIG. 41

SUPPLIER: MAIN SCREEN/PARTS DATABASE/VIEW PARTS DETAILS - SUBMIT

550

VIEW PART DETAILS

552 { SELECT THE COMMODITY  ☒

ENTER THE PART NUMBER  ☒

554 {

FIG. 42

SUPPLIER: MAIN SCREEN/PARTS DATABASE/VIEW PART DETAILS - SUBMIT

560

VIEW PART DETAILS  
PART NUMBER: 61B110004AA1

562

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	<input type="button" value="SAMPLE"/>
GE BUYER NAME	ORCHID INTL.	PROCESS EQUIPMENT	<input type="button" value="SAMPLE"/>
MATERIAL INFO		FLASK SIZE	<input type="button" value="SAMPLE"/>
PART WEIGHT	<input type="text" value="530 KGS"/>	DEEP DRAW	<input type="button" value="SAMPLE"/>
MATERIAL SPEC	<input type="button" value="SAMPLE"/>	COPE DRAW	<input type="button" value="SAMPLE"/>
FINISH SPEC	<input type="button" value="SAMPLE"/>	DRAG DRAW	<input type="button" value="SAMPLE"/>
PROCESS SPEC	<input type="button" value="SAMPLE"/>	# ON	<input type="button" value="SAMPLE"/>
PRICING DETAILS		CORE TYPE	<input type="button" value="SAMPLE"/>
BASE PRICE (\$)	<input type="button" value="SAMPLE"/>	CORE BOX MATERIAL	<input type="button" value="SAMPLE"/>
PRICE W/SURCHARGE (\$)	<input type="button" value="SAMPLE"/>	# OF CORES	<input type="button" value="SAMPLE"/>
PRICE W/SURCHARGE AND PACK (\$)	<input type="button" value="SAMPLE"/>	# OF CORES ON	<input type="button" value="SAMPLE"/>
QTY BREAKS	<input type="button" value="SAMPLE"/>	INSERT #	<input type="button" value="SAMPLE"/>
DATE UPDATED	<input type="button" value="SAMPLE"/>	INSERT PRICE (\$)	<input type="button" value="SAMPLE"/>
		COMMENTS	<input type="button" value="SAMPLE"/>

FIG. 43

00730459-000004

SUPPLIER: MAIN SCREEN/PARTS DATABASE/VIEW PART DETAILS - SUBMIT (CONT.)

3

572

1

574

FIG. 44



**SUPPLIER: MAIN SCREEN/PARTS DATABASE/CONTACT GE**

## GE PLANT DETAILS

PLEASE SELECT THE PLANT

PLAINVILLE ▾

**SUBMIT**

FIG. 45

584

590

SUPPLIER: MAIN SCREEN/PARTS DATABASE/CONTACT GE - SUBMIT

GE - PLANT DETAILS  
PLANT NAME: PLAINVILLE

ADDRESS	STATE	ZIP CODE	CONTACT PERSON	PHONE NUMBER
41. WOODFORD AV. PLAINVILLE	CT	06062	SUNIKOYYADA@ INDSYS.GE.COM	860-756-7253

FIG. 46

600

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST

FUNDING REQUESTS

SELECT THE PART NUMBER

ALL



SUBMIT

FIG. 47

610

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT

FUNDING REQUESTS

PART NUMBER	FUNDING TYPE	APPROVING PLANT	FUNDING REQUEST DATE	QUOTE (\$K)	LEAD TIME (IN WEEKS)	ANNUAL COST SAVINGS (\$K)	PRIORITY	ATTACHMENTS	OTHER QUOTES	ADD QUOTATION
192A70002P7	INVESTMENT ▽	PLAINVILLE					SET	SPEC/DRAW	OTHER QUOTES	○
192A70002P7	INVESTMENT ▽	MORRISTOWN					SET	SPEC/DRAW	OTHER QUOTES	○
192A70002P7	INVESTMENT ▽	SELMER					SET	SPEC/DRAW	OTHER QUOTES	⊙

612

614

SUBMIT

FIG. 48

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT/PART # LINK

620

622

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INTL.	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	530 KGS	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE (\$)	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE (\$)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK (\$)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE (\$)	SAMPLE
		COMMENTS	SAMPLE

## PART DISTRIBUTION

NO. OF PLANTS TO SUPPLY 3

624

PLANT NAME	PART DISTRIBUTION IN %
PLAINVILLE	50
MORRISTOWN	30
SELMER	20

## TOOL LIFE DETAILS

NO. OF TOOLS 1

626

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE

FIG. 49

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT/APPROVING  
PLANT LINK

630

## PART DISTRIBUTION

632

PLANT NAME	PERCENTAGE
PLAINVILLE	60
FT. WAYNE	30
MORRISTOWN	10

634

APPROVING AUTHORITY: PLAINVILLE ▽

FIG. 50

640

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT/SET  
PRIORITY LINK

## PRIORITY CALCULATION

642

QUOTATION NUMBER	LEAD TIME (IN WEEKS)	PRIORITY	UPDATE
△ ▽			
NEW	3	<input type="text"/>	<input type="text"/> <input type="text"/>
OTN 23	1	<input type="text"/>	<input type="text"/> <input type="text"/>
OTN 45	3	<input type="text"/>	<input type="text"/> <input type="text"/>
OTN 234	2	<input type="text"/>	<input type="text"/> <input type="text"/>

644

SUBMIT

FIG. 51

09730189.03201

650

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT/OTHER QUOTES LINK

## OTHER QUOTES

PART NUMBER 192A70002P7

652

QUOTATION NUMBER	COMPANY	PRICE ( THOUSAND DOLLARS )	LEAD TIME ( IN WEEKS )
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

ADD ROW

UPDATE

654

656

FIG. 52

660

SUPPLIER: MAIN SCREEN/FUNDING/PRODUCTIVITY PROJECTS

662

## PRODUCTIVITY PROJECTS

SELECT THE PART NUMBER
234987P09

664

SUBMIT

FIG. 53



670

SUPPLIER: MAIN SCREEN/FUNDING/PRODUCTIVITY PROJECTS - SUBMIT

PRODUCTIVITY PROJECTS

PART NUMBER	APPROVING PLANT	REQUESTED DATE	QUOTE (\$K)	ANNUAL COST SAVINGS (\$K)	LEAD TIME (IN WEEKS)	BENEFIT DESCRIPTION	PRIORITY	ATTACHMENTS	OTHER QUOTES	ADD QUOTATION
192A70002P7	PLAINVILLE						SET	SPEC/DRAW	OTHER QUOTES	○
192A70002P7	MORRISTOWN						SET	SPEC/DRAW	OTHER QUOTES	○
192A70002P7	SELMER						SET	SPEC/DRAW	OTHER QUOTES	⊙

672

SUBMIT

674

FIG. 54

SUPPLIER: MAIN SCREEN/FUNDING/MODIFY EXISTING QUOTES

680

682 { MODIFY EXISTING QUOTES

SELECT THE PART NUMBER	234987P09 <input checked="" type="checkbox"/>
SELECT THE QUOTATION NUMBER	QTN 123 <input checked="" type="checkbox"/>

684 { SUBMIT

FIG. 55

SUPPLIER: MAIN SCREEN/FUNDING/ACTIVE SUMMARY

700

702 { ACTIVE SUMMARY

SELECT THE PART NUMBER	ALL <input checked="" type="checkbox"/>
SELECT THE QUOTATION NUMBER	QTN 123 <input checked="" type="checkbox"/>

704 { SUBMIT

FIG. 57

690

SUPPLIER: MAIN SCREEN/FUNDING/MODIFY EXISTING QUOTES - SUBMIT

MODIFY EXISTING QUOTE  
QUOTATION NUMBER: 1986

PART NUMBER	FUNDING TYPE	FUNDING REQUEST DATE	QUOTE (\$K)	LEAD TIME (IN WEEKS)	ANNUAL COST SAVINGS (\$K)	PRIORITY	ATTACHMENTS	OTHER QUOTES	CONFIRM
192A70002P7	INVESTMENT ▾	04/23/2000	100	3	28	SET	SPEC/DRAW	OTHER QUOTES	<input type="checkbox"/>

692

694

SUBMIT

DELETE

FIG. 56

SUPPLIER: MAIN SCREEN/FUNDING/ACTIVE SUMMARY - SUBMIT

710

## ACTIVE SUMMARY

712

PART NUMBER	PLANT	QUOTATION NO.	APPROVAL STATUS	PAYMENT TRACKING				ADD TO HISTORY
				PO NUMBER	INVOICE NO	INVOICE DATE	REMARKS	
△▽	△▽	△▽	△▽		△▽			
192A70002P7	PLAINVILLE	QTN 13	Y	PO 123				<input type="checkbox"/>
192A70002P2	FT. WAYNE	QTN 239		PO 4876				<input type="checkbox"/>
192A70002P0	MORRISTOWN	QTN 187	N					<input type="checkbox"/>

714

SUBMIT

FIG. 58

SUPPLIER: MAIN SCREEN/FUNDING/ACTIVE SUMMARY - SUBMIT/QUOTE # LINK

720

## QUOTE SUMMARY

722

COMMODITY	FUNDING TYPE	FUNDING REQUEST DATE	AMOUNT (\$K)	LEAD TIME	SAVINGS (IN \$K)	ATTACHMENTS	OTHER QUOTES
STAMPINGS	INVESTMENT	04/01/2000	109	2 WEEKS		SPEC/DRAW	OTHER QUOTES

FIG. 59

00730169.032301  
T0E2ED"69T0E260

SUPPLIER: MAIN SCREEN/FUNDING/ACTIVE SUMMARY - SUBMIT/APPROVAL  
STATUS LINK

730

732 {

APPROVAL STATUS		
DECISION BY	DECISION DATE	COMMENTS
TOM MATHIS	06/12/2000	APPROVED

FIG. 60

SUPPLIER: MAIN SCREEN/FUNDING/HISTORICAL SUMMARY

740

742 {

HISTORICAL SUMMARY	
SELECT THE PART NUMBER	ALL <input type="button" value="v"/>
SELECT THE DATE	FROM <input type="text"/> TO <input type="text"/>

744

FIG. 61

SUPPLIER: MAIN SCREEN/FUNDING/HISTORICAL SUMMARY - SUBMIT

750

752

## HISTORICAL SUMMARY

PART NUMBER	PLANT	QUOTATION NO.	PO NUMBER	INVOICE NO	APPROVED	APPROVED BY
△▽	△▽	△▽	△▽	△▽	△▽	
192A70002P7	PLAINVILLE	QTN 13	PO 567	INV 987	Y	SUNIL.KOYYADA
192A70002P2	FT. WAYNE	QTN 23			N	TOM MATHIS
192A70002P0	MORRISTOWN	QTN 130			N	TIM OPSTRUP

FIG. 62

SUPPLIER: MAIN SCREEN/FUNDING/HISTORICAL SUMMARY - SUBMIT/PO  
& INVOICE LINK

760

762

## PO &amp; INVOICEING DETAILS

QTN NUMBER	PO NUMBER	AMOUNT (\$K)	INVOICE NUMBER	INVOICE DATE	REMARKS
1090	PO 123	109	INV 234	05/20/2000	DELAYED BY 1 WEEK

FIG. 63

09730169-032304